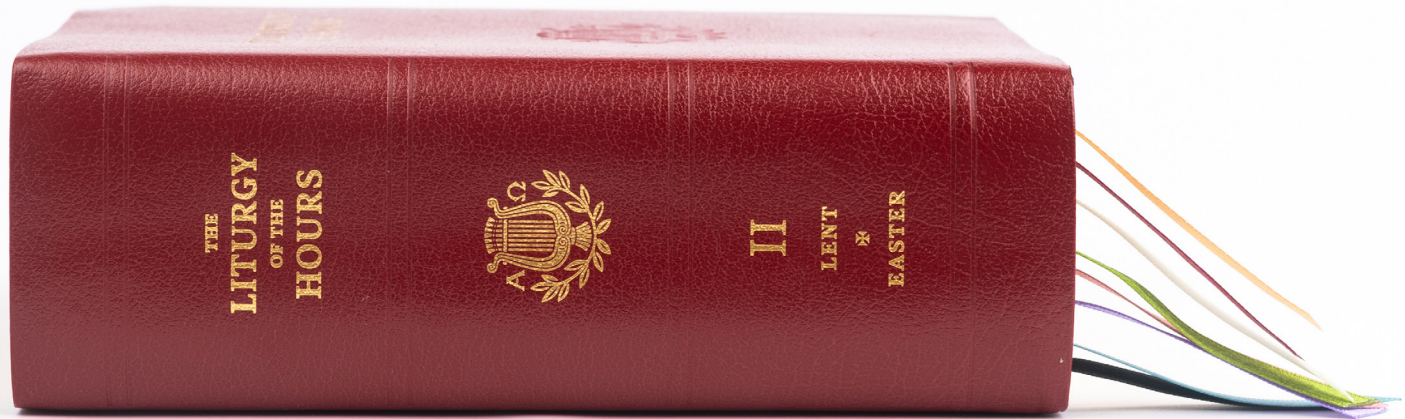


Liturgy of the Hours, Second Edition

Volume II

Standard Leather



LITURGICAL NOTES

TRANSLATION & SOURCE

Second English Edition, translated from the *Liturgia Horarum*, *editio typica altera*

APPROVED FOR USE

The dioceses within the territory of the USCCB

USE DATES

First Use: February 10, 2027 (Ash Wednesday)

Mandatory Use: December 3, 2028 (First Sunday in Advent)

FORMAT

BOOK DIMENSIONS

4.8 W x 7.3 H x 2.2 D in / 121.5 x 184.0 x 56.0 mm (Standard Print) /

5.8 x 8.9 x 2.2 in / 147.5 x 226.0 x 56.0 mm (Large Print)

PAGE SIZE

4.5 x 6.75 in (Standard Print) / 5.5 x 8.375 in (Large Print)

PAGE COUNT

2,640 pages

TYPE SIZE

10 pt (Standard Print) / 12.41 pt (Large Print)

RETAIL PRICE

\$69.99 (Standard Print) / \$79.99 (Large Print)

INCLUDED

PRESENTATION

Full coverage belly band

REFERENCE AIDS

Three tri-fold cards, 2027 Annual Guide (Vol. II)

CRAFTSMANSHIP & DESIGN

COVER

Flexible Spanish Taratan II Cromwell bonded leather / Red

BINDING

Smyth-sewn with standard paste-down construction

LAY-FLAT

Oxford hollow, lay-flat binding

END-SHEETS

Durable 200 gsm vinyl

RIBBONS

Eight satin ribbons, secured to the spine

TYPOGRAPHY & LAYOUT

Custom Ascension Serif, designed and typeset by 2K/DENMARK

LINE-MATCHED TEXT

Text aligned both sides of the page to minimize show-through

ILLUSTRATIONS

Custom sacred art from New Jerusalem Studios

PAPER

Light cream, 36 gsm, 80.4% opacity, 73.5% brightness

PAGE EDGES

Gold gilding

PRINTER & BINDERY

Amity Printing

STEWARDSHIP

Sustainable Typesetting®, FSC® Certified Paper

Standard Print size pictured.

Order online at ascensionpress.com/loth or call (800) 376-0520



ASCENSION
The Faith Formation Leader

Materials & Construction

A closer look at the craftsmanship, sustainability, and sourcing that distinguish this edition.



PRINTER

This edition is printed and bound by Amity Printing, the Bible printer established jointly in China by United Bible Societies and The Amity Foundation. Founded in the U.K. in 1946, United Bible Societies is a global fellowship dedicated to making the Bible available and accessible. The Amity Foundation, founded in 1985, is an independent, 5A-rated, faith-based organization dedicated to serving Christians and the broader society in China. Today, Amity Printing is one of the world's largest Bible printers, and United Bible Societies' share of Amity's profits is used in rural China to subsidize Bible distribution.

MATERIALS

LEATHER

Cromwell Bonded Leather is manufactured in Valencia, Spain from recycled cowhide fibers. The leather fibers are reclaimed during the tanning process when cowhides are shaved to their required thickness, then bonded with natural latex ethically harvested from Hevea trees. This process creates a high quality material while repurposing leather fibers that would otherwise be discarded. Cromwell has refined this process for more than 40 years, producing durable Bible covers trusted by millions of readers worldwide.

PAPER

This custom 36 gsm coated cream paper was developed in collaboration with our printer to achieve an optimal balance of opacity (80.4%), brightness (73.5%), and color. Working together with the line-matched layout, it minimizes ghosting while providing a smooth surface designed for extended reading.

INK

The soy-based inks used in this edition are formulated with renewable, bio-based raw materials as a lower-VOC alternative to petroleum-based inks. Their low-odor, solvent-free formulation supports high-quality printing while supporting lower-emission production.

CONSTRUCTION

BINDING

The cover is attached using a paste-down construction, where durable 200 gsm vinyl endsheets are attached to the sewn text block and pasted to the inside of the cover boards. This time-tested method provides excellent structural strength and durability for everyday use.

STEWARDSHIP

SUSTAINABLE TYPESETTING®

Developed by 2K/DENMARK, this methodology combines highly readable typeface design with efficient page layout. By carefully balancing font design, spacing, margins, and white space, the page design helps maintain readability while reducing overall page count and paper use.

FSC® CERTIFIED PAPER

The paper used is certified by the Forest Stewardship Council® (FSC®), an international nonprofit that promotes responsible forest management. This certification ensures that forest products are sourced according to rigorous environmental, social, and economic standards.

Standard Print size pictured.

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